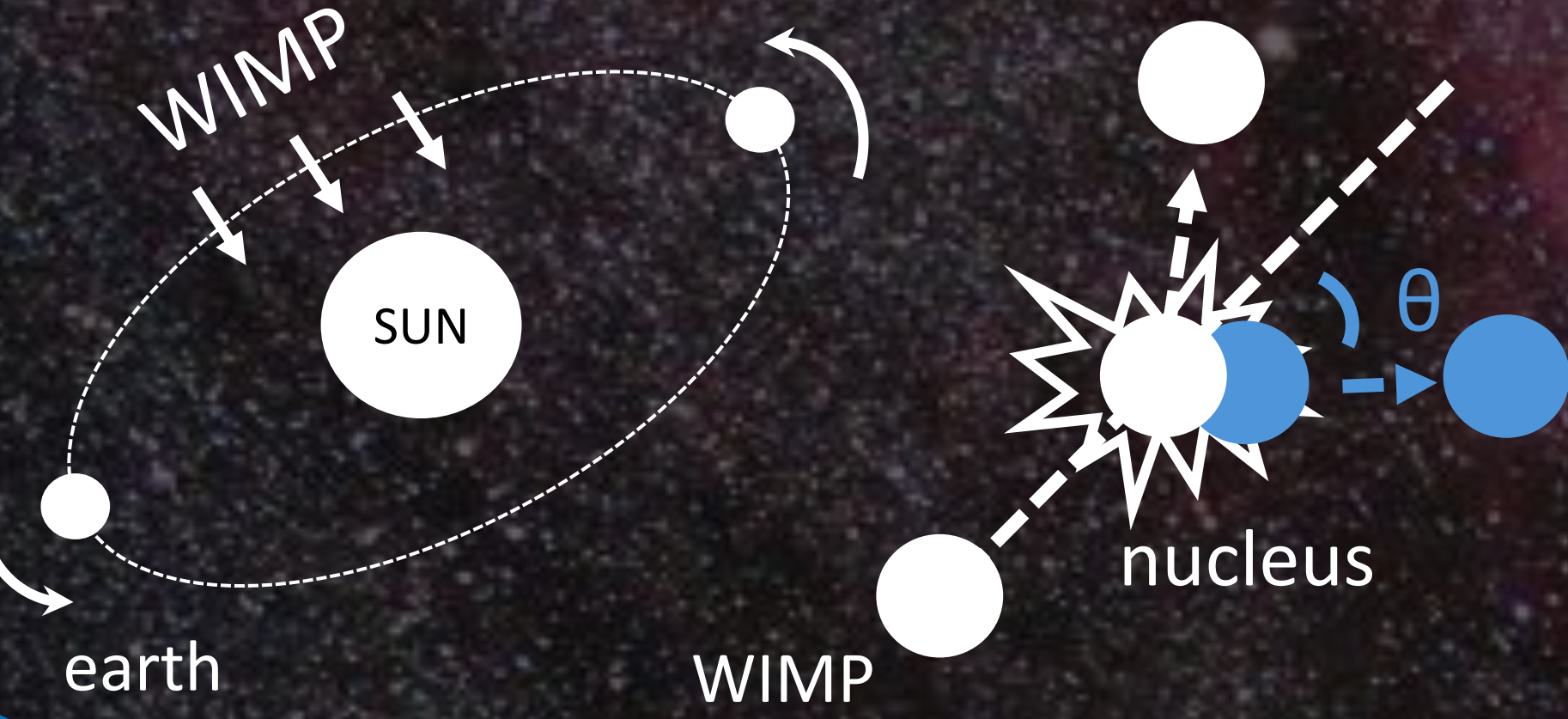


## 1. Introduction

### WIMP (Weakly Interacting Massive Particle)

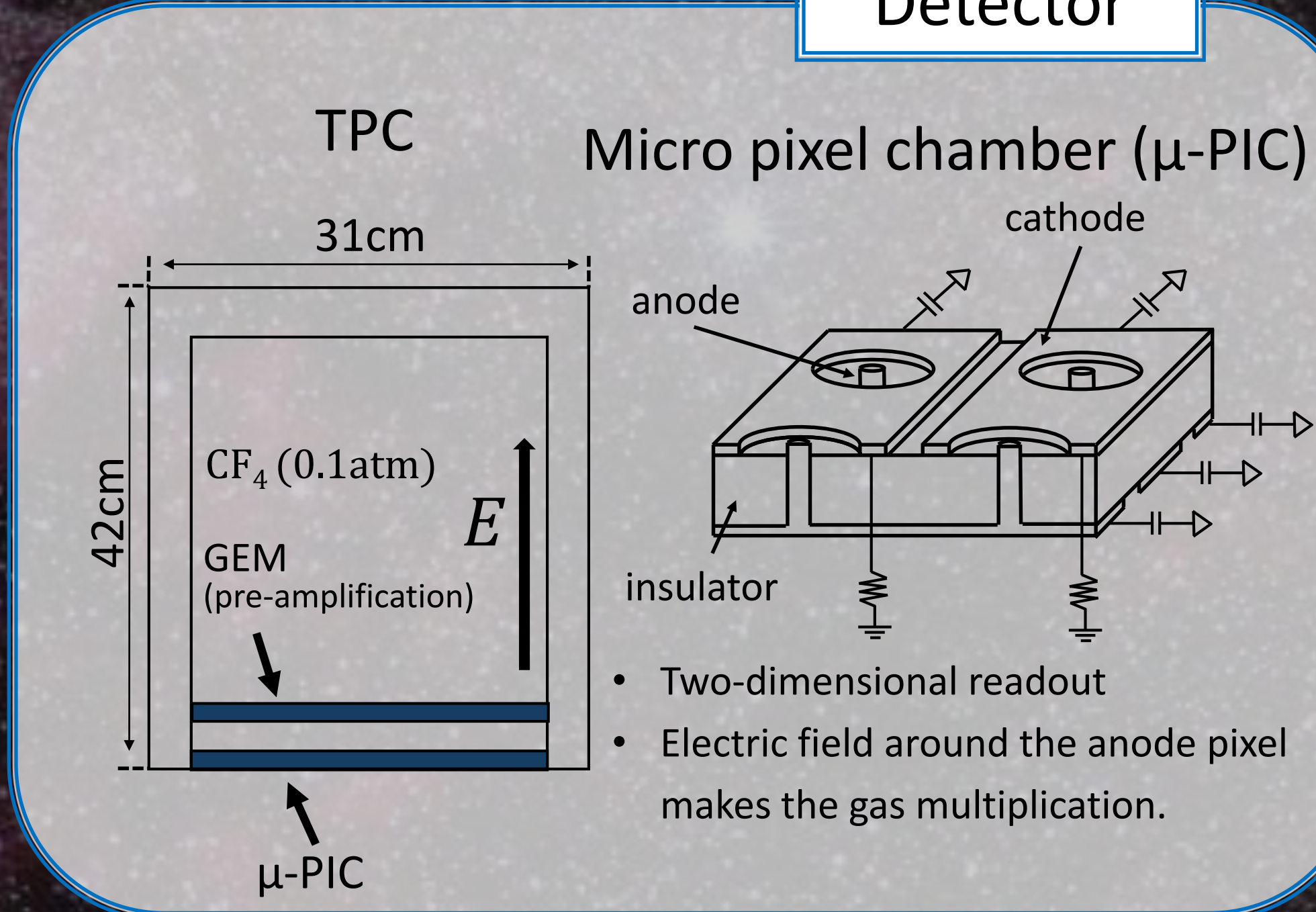
- Candidate particles of dark matter.
- The predicted mass is about tens of GeV to hundreds of GeV
- Anisotropy is expected in coming direction of WIMP.
- Make anisotropy of nuclear recoil



### NEWAGE

- Direction-sensitive WIMPs search experiment.
- Using gaseous TPC.

### Detector



### Motivation

- The expected rate is very low.
- To be **Low background** is important.
- PTEP (2023) 103F01
- Had developed Low alpha(LA)μ-PIC (2017).
- **Reduced the RI** (alpha rays) originating from the surface of the detector.
- ↓ NEXT
- Also want to reduce radon originating from inside the detector.
- **Developed a Low BG (LBG) μ-PIC.**

## 2. Production

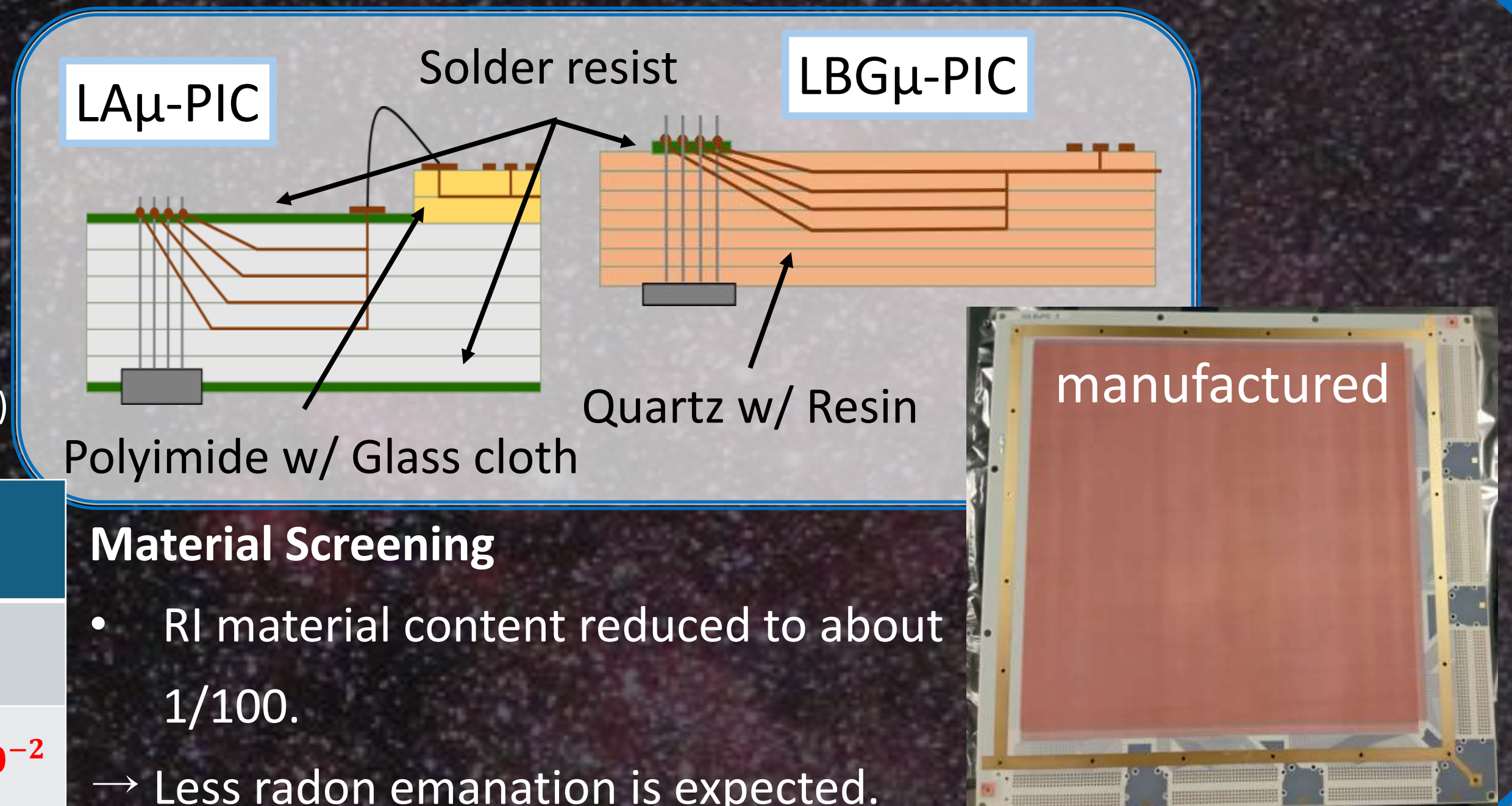
### Requirements

- Radon emanation rate : **1/10** less than LAμ-PIC.
- Size : 768 × 768 pixels (400μm pitch).
- Gain : **> 1000** in CF<sub>4</sub> (0.1atm).
- Gain uniformity : **< 20% RMS.**

### Modifications

- Reduced solder resist area to 1/15.
- Thinner than LAμ-PIC.
- **Changed core material**  
Before : Polyimide w/ Glass cloth  
After : **Quartz with Resin** (Shin-Etsu Chemical. Co. Ltd.)

Core material	<sup>238</sup> U upper [ppm]	<sup>238</sup> U middle [ppm]	<sup>232</sup> Th [ppm]
Polyimide w/ Glass cloth	$(7.8 \pm 0.1) \times 10^{-1}$	$(7.6 \pm 0.1) \times 10^{-1}$	$3.42 \pm 0.03$
Quartz w/ Resin	$(5.6 \pm 1.0) \times 10^{-3}$	$(5.1 \pm 1.0) \times 10^{-3}$	$(1.2 \pm 0.4) \times 10^{-2}$



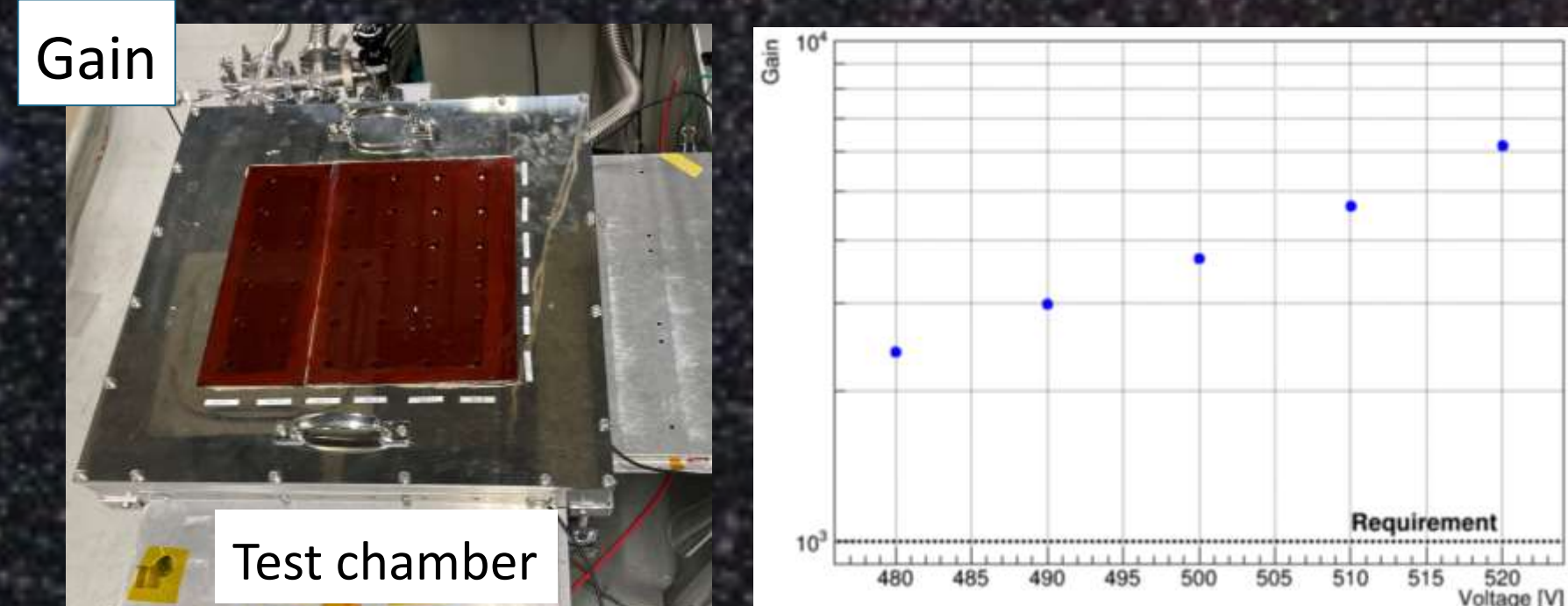
### Material Screening

- RI material content reduced to about 1/100.
- Less radon emanation is expected.

## 3. Measurement

### Gas gain

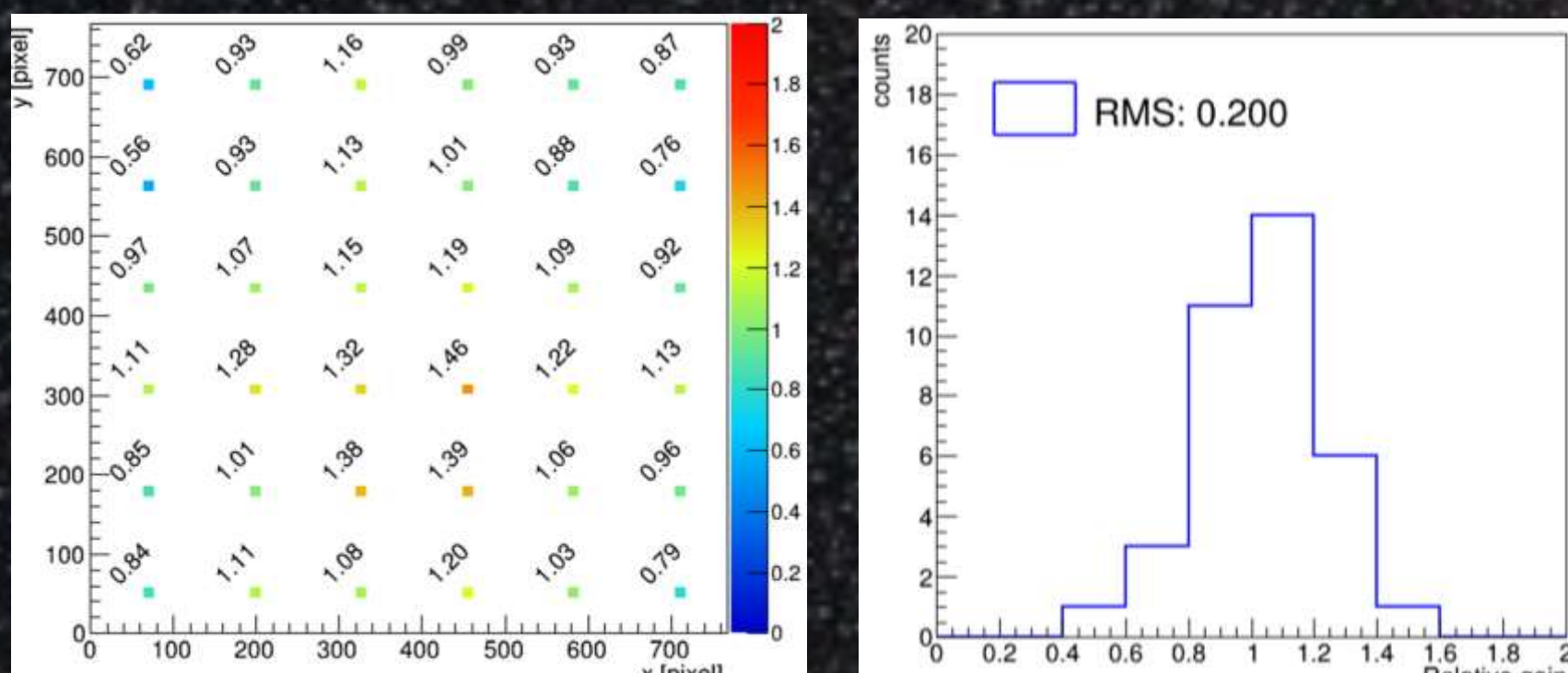
- Gas gain was measured with a test chamber.



- Satisfied the requirement with anode > 480V

### Gain uniformity

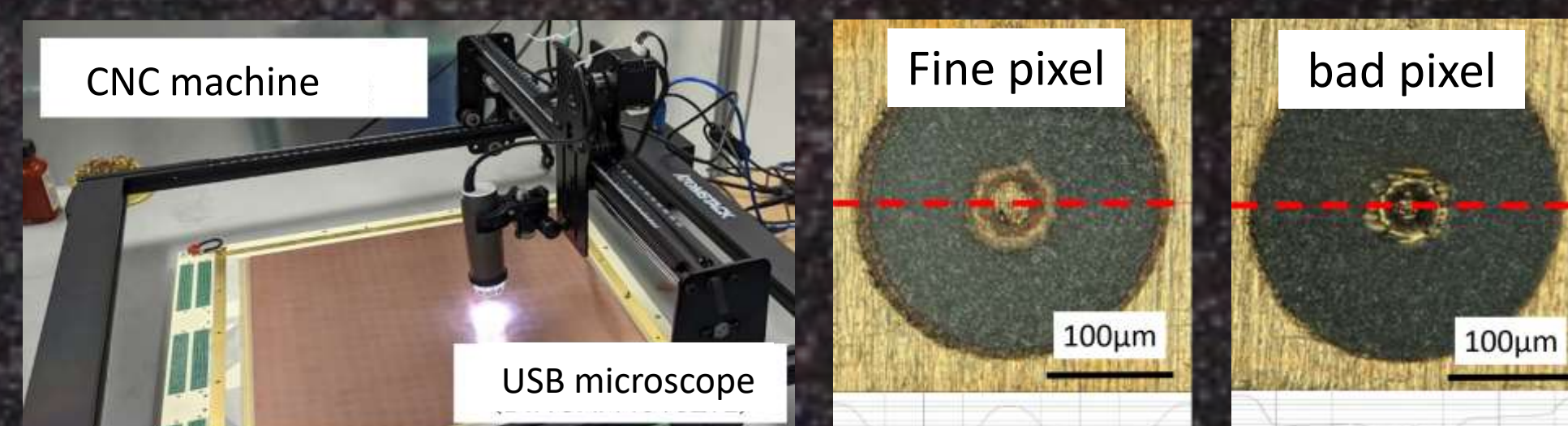
- The gain was measured at 6 × 6 points
- Be calculated relative gains by average



- **RMS 20.0%** : satisfied the requirement

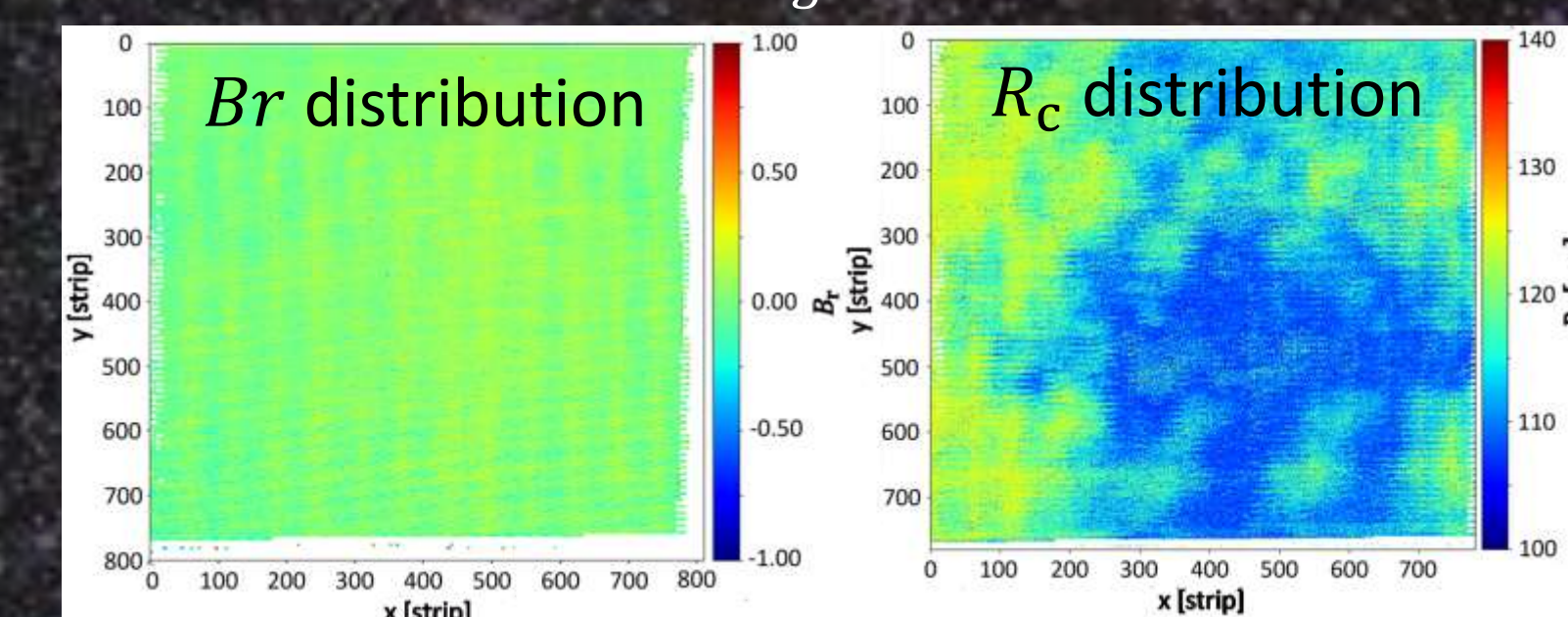
### Visual Inspection

- It is not realistic to measure the gain of each pixel.
- Developed the system to estimate the gains from images.



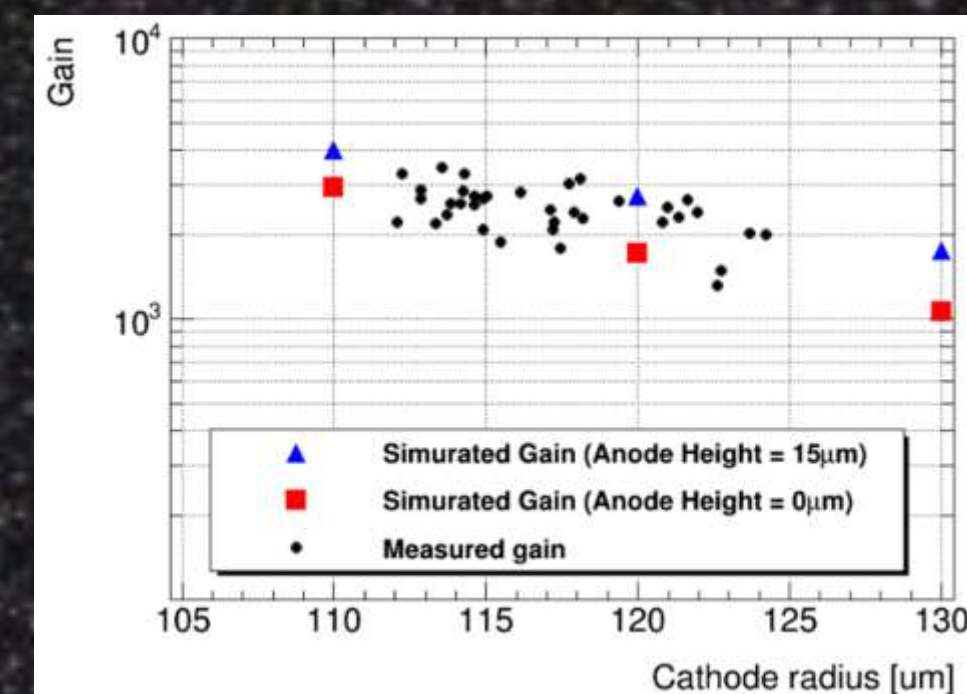
- Bad anode formation and large cathode radius reduce gas amplification.
- Measured anode brightness ( $Br$ ), cathode radius ( $R_c$ )

$$Br = \frac{\text{anode brightness} - \text{cathode brightness}}{\text{cathode brightness}}$$



- $Br$  uniformity is better than  $R_c$ .

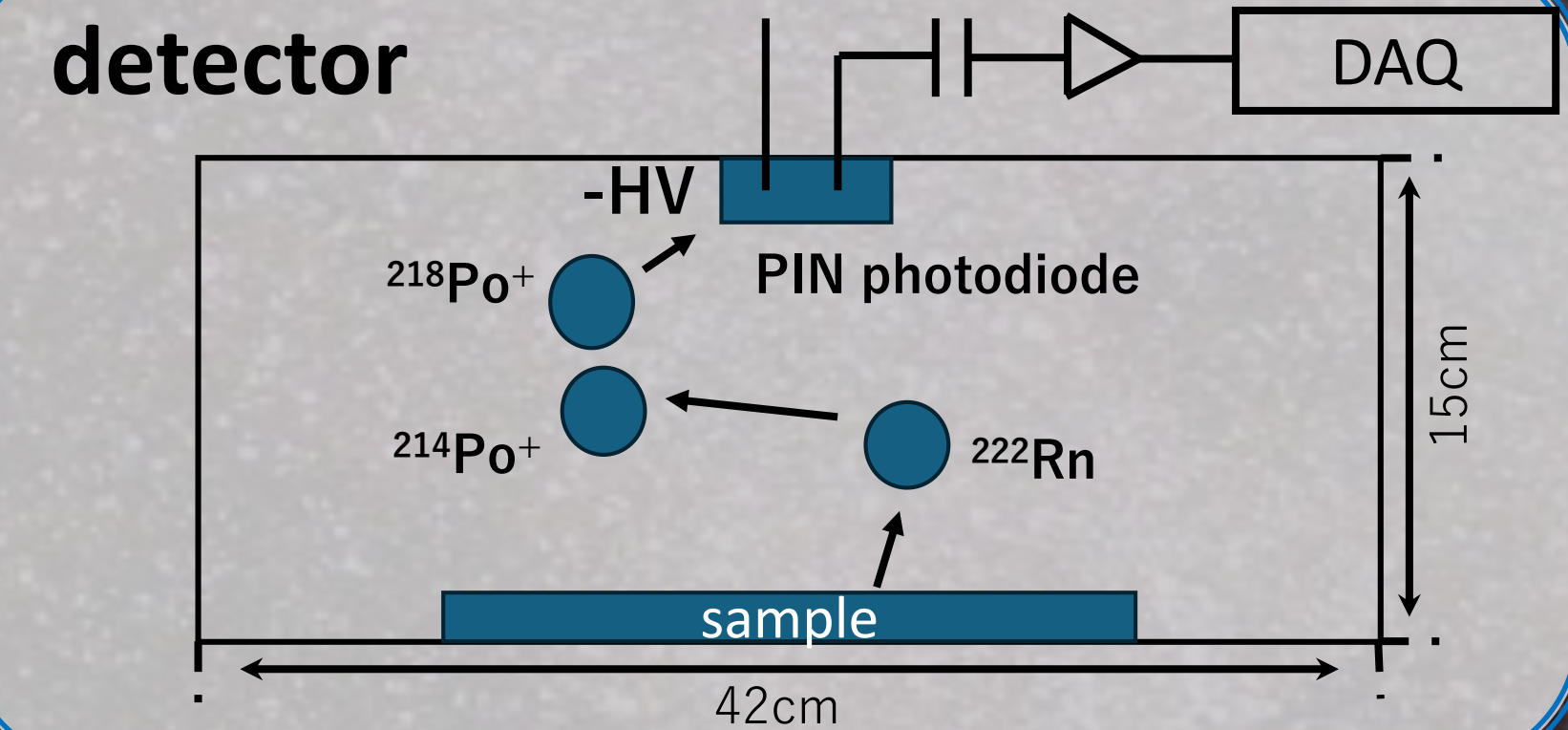
- It was speculated that there was a relationship between  $R_c$  and gain distribution.
- Plotted the relation of them.



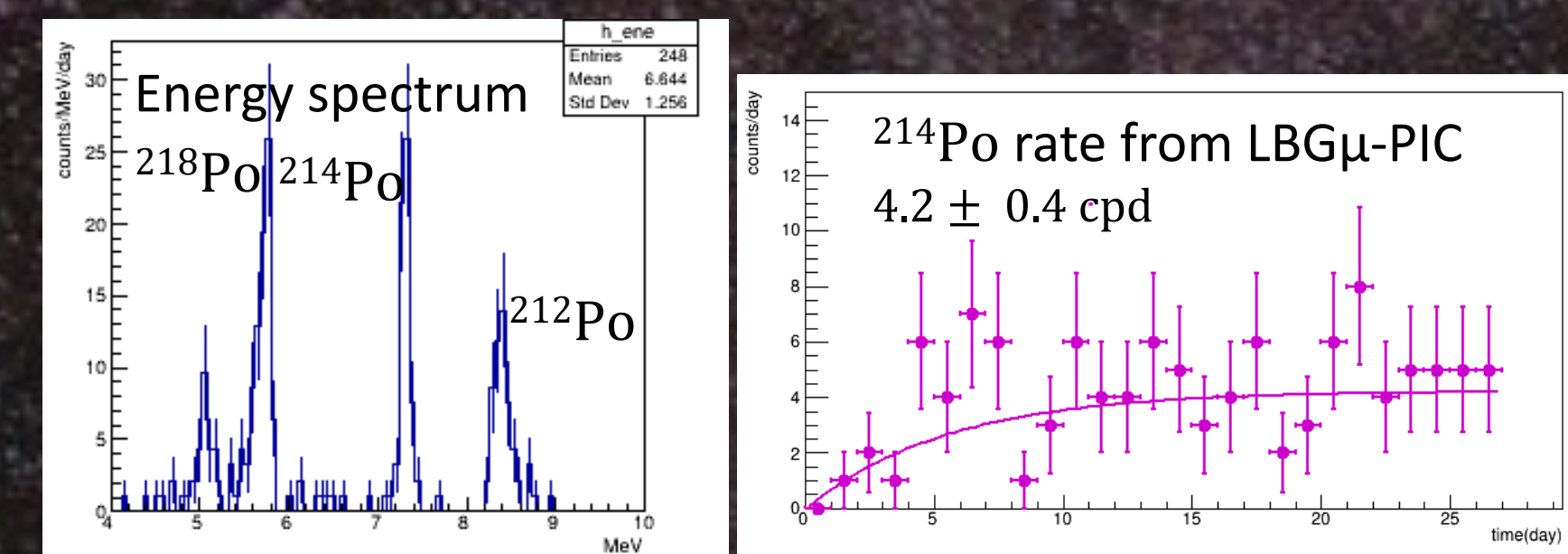
- The red and blue point is simulated value with Garfield++.
- The contribution of  $R_c$  to the gain is larger than  $Br$ 's one.
- Measured gain is correlated to  $R_c$ .
- Gain uniformity can be corrected using  $R_c$ .

### Background

- <sup>222</sup>Rn rate was measured with electrostatic collection.



- Measured <sup>214</sup>Po rate.



- Calculate radon rate from <sup>214</sup>Po rate.

### Radon emanation rate

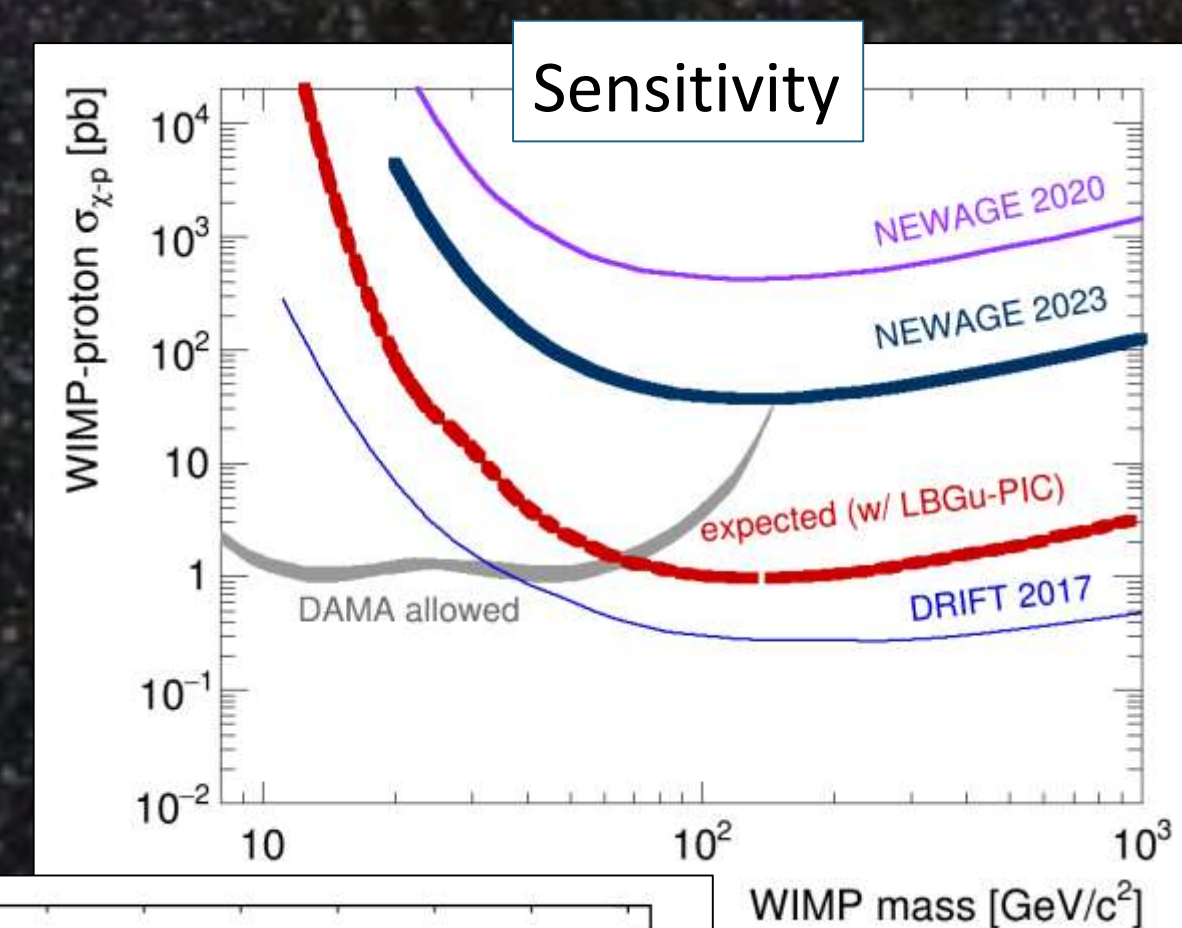
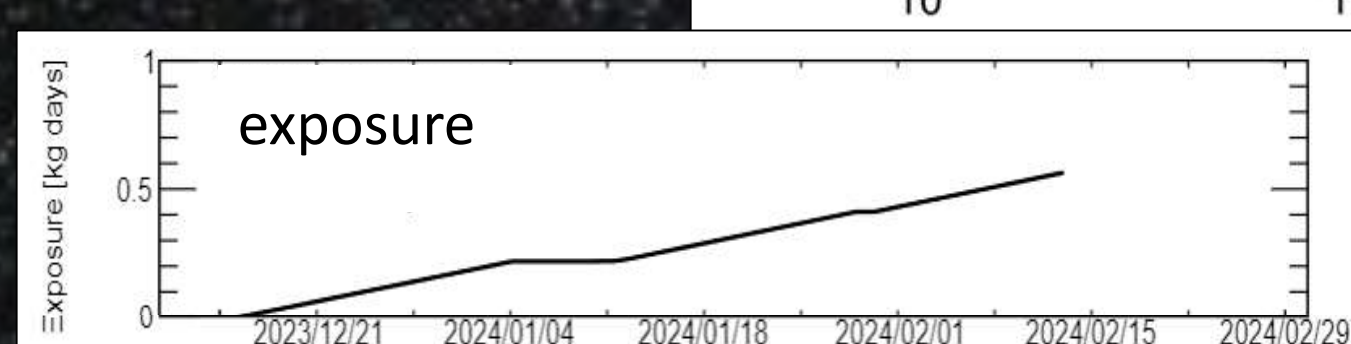
sample	Rn rate [mBq/m <sup>3</sup> ]
LAμ-PIC	$85.2 \pm 17.4$
LBGμ-PIC	$< 1.0$ (90% C.L.)

- Achieved less than **1/60** of LAμ-PIC

→ Paper is preparation

## 4. Prospects

- Installed in Kamioka underground experiment
- Started measurement from 2023/12/15
- Details of measurement will be presented by Satoshi H.



## 5. Conclusion

- The LBG μ-PIC was developed with a low amount of radon emanation.
- Gain uniformity is 20.0% RMS.
- Gas gain satisfies the requirement with anode voltage > 480V.
- Compared to the current LAμ-PIC, the radon emanation is now 1/60 or less.
- Installed to underground experiment and started WIMP search.